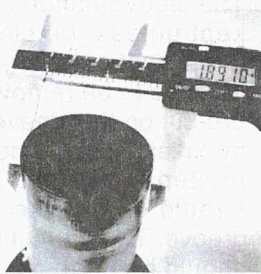


## SLEEVE Installation Steps

1. Clean the worn shaft and remove the burrs.
2. Measure the shaft diameter and choose a suitable sleeve size.
3. Put sleeve onto the top of the shaft.
4. Put the assembly tool over the sleeve. If the tool supplied with the sleeve is too short, a length of pipe or tubing can substitute.
5. Pound gently the assembly tool until the worn area is covered by the sleeve.



2. Measure the shaft diameter and choose a suitable sleeve size.



4. Put the assembly tool over the sleeve.

6. If necessary the flange on the *SHAFT-EZE™* can be removed after installation. Using a pair of side cutters cut all the way around the sleeve along the groove line. Fold the flange back and forth until flange breaks off. Refer to D.

**CAUTION:** Do not pull on flange as it may cause damage to the sleeve.

7. Check the repair area and *SHAFT-EZE™* for any burrs that may harm the seal during installation.

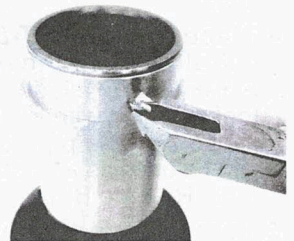
8. Lubricate the *SHAFT-EZE™* prior to installing the seal.

9. Proceed with installing a seal onto the *SHAFT-EZE™*.

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C. Pound the assembly tool until worn shaft is covered.



D. Tear the sleeve flange after installation.